

## Claims

- [c1] 1. An internal combustion engine and bearing arrangement for an engine driven accessory, said engine having a driven shaft journalled by a pair of mating light alloy castings, a reinforcing element formed from a stronger material than said castings embedded in one of said mating castings, a component of said engine driven accessory being supported directly by said reinforcing element.
- [c2] 2. An internal combustion engine and bearing arrangement as set forth in claim 1 wherein the driven shaft is supported at least in part by the reinforcing element.
- [c3] 3. An internal combustion engine and bearing arrangement as set forth in claim 1 wherein the pair of mating castings comprise a cylinder block and a bulkhead member cooperating to journal the engine driven shaft that comprises a crankshaft.
- [c4] 4. An internal combustion engine and bearing arrangement as set forth in claim 3 wherein the engine driven accessory is driven from the crankshaft by a flexible transmitter.

- [c5] 5.An internal combustion engine and bearing arrangement as set forth in claim 4 wherein the component of the engine driven accessory mounted by the reinforcing element comprises a tensioner for the flexible transmitter.
- [c6] 6.An internal combustion engine and bearing arrangement as set forth in claim 5 wherein the tensioner is comprised of a pivotally supported member for applying pressure to the flexible transmitter.
- [c7] 7.An internal combustion engine and bearing arrangement as set forth in claim 6 wherein the pivotal support for the member is provided by a pin carried directly by the reinforcing member.
- [c8] 8.An internal combustion engine and bearing arrangement as set forth in claim 6 wherein the pivotally supported member is biased by a torsional coil spring having an end engaged with the pivotally supported member and another end engaged with the bulkhead member.
- [c9] 9.An internal combustion engine and bearing arrangement as set forth in claim 8 wherein the other spring end is trapped in a slot formed in the bulkhead member and closed by the engagement of the bulkhead member with the cylinder block.

[c10] 10. An internal combustion engine and bearing arrangement as set forth in claim 9 wherein the pivotal support for the member is provided by a pin carried directly by the reinforcing member.